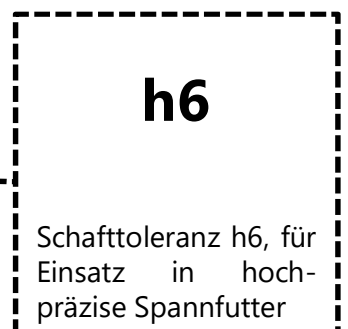
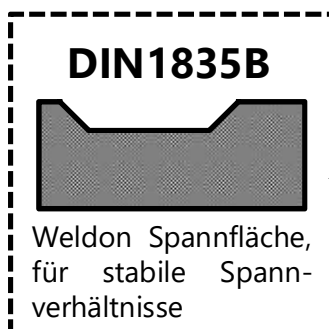
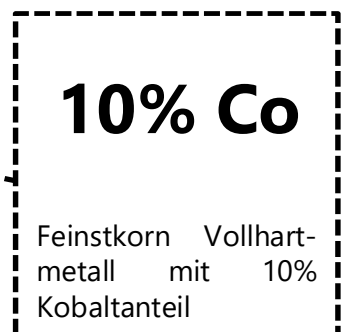
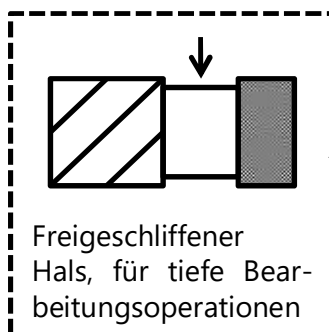
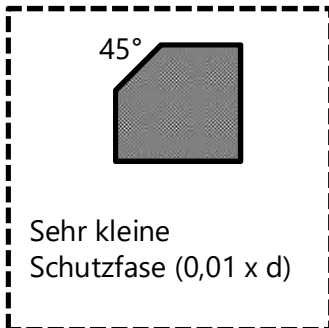


# TRIPLEX-Q INOX RED

PERFEKT FÜR ROSTARME STÄHLE, SUPER- & NICKELLEGIERUNGEN



# TRIPLEX-Q INOX RED

## SCHNITTPARAMETER & ABMESSUNGEN

ISO	Material	N/mm <sup>2</sup>	Schnittgeschwindigkeit Vc			
			ae=0,1xD	ae=0,25xD	ae=0,5xD	ae=1xD
<b>M</b>	1.4301/1.4305/ 1.4034	< 750	95	95	90	80
	1.4435/1.4571	< 850	90	90	85	75

Ø	Vorschub pro Zahn fz			
	Angewandte Parameter für Vollnuten - ae=0,5xD +20% - ae=0,2xD + 50%			
	ap=0,5xD	ap=1xD	ap=1,5xD	ap=2xD
6	0,027	0,0189	0,0135	0,0081
8	0,037	0,0259	0,0185	0,0111
10	0,048	0,0336	0,024	0,0144
12	0,058	0,0406	0,029	0,0174
16	0,08	0,0506	0,04	0,024
20	0,095	0,665	0,0475	0,0285

Abmessungen					
Ø	L1	L2	L3	Z	Artikelnummer
6 mm	57	13	20	4	8106
8 mm	63	19	26	4	8108
10 mm	72	22	31	4	8110
12 mm	83	26	37	4	8112
16 mm	92	32	43	4	8116
20 mm	104	38	53	4	8120
8/10/12/16	Promo-Pack Set				83200

